

ADS N-12® ST IB PIPE (ASTM F2648) SPECIFICATION

Scope

This specification describes 4- through 60-inch (100 to 1500 mm) ADS N-12 ST IB pipe (per ASTM F2648) for use in gravity-flow land drainage applications.

Pipe Requirements

ADS N-12 ST IB pipe (per ASTM F2648) shall have a smooth interior and annular exterior corrugations.

- 4- through 60-inch (100 to 1500 mm) pipe shall meet ASTM F2648.
- Manning’s “n” value for use in design shall be 0.012.

Joint Performance

Pipe shall be joined using a bell & spigot joint meeting ASTM F2648. The joint shall be soil-tight and gaskets for diameters 12- through 60-inch, shall meet the requirements of ASTM F477. For diameters 4- through 10-inch, the joint shall be soil-tight using an engaging dimple connection. Gaskets shall be installed by the pipe manufacturer and covered with a removable, protective wrap to ensure the gasket is free from debris. A joint lubricant available from the manufacturer shall be used on the gasket and bell during assembly.

Fittings

Fittings shall conform to ASTM F2306. Bell and spigot connections shall utilize a welded bell and valley or saddle gasket meeting the soil-tight joint performance requirements of ASTM F2306.

Material Properties

Material for pipe production shall be an engineered compound of virgin and recycled high density polyethylene conforming with the minimum requirements of cell classification 424420C (ESCR Test Condition B) for 4- through 10-inch (100 to 250 mm) diameters, and 435420C (ESCR Test Condition B) for 12- through 60-inch (300 to 1500 mm) diameters, as defined and described in the latest version of ASTM D3350, except that carbon black content should not exceed 4%. The design engineer shall verify compatibility with overall system including structural, hydraulic, material, and installation requirements for a given application.

Installation

Installation shall be in accordance with ASTM D2321 and ADS recommended installation guidelines, with the exception that minimum cover in trafficked areas for 4- through 48-inch (100 to 1200 mm) diameters shall be one foot. (0.3 m) and for 60-inch (1500 mm) diameter the minimum cover shall be 2 ft. (0.6 m) in single run applications. Backfill for minimum cover situations shall consist of Class 1 (compacted) or Class 2 (minimum 90% SPD) material. Maximum fill heights depend on embedment material and compaction level; please refer to Technical Note 2.02. Contact your local ADS representative or visit our website at www.ads-pipe.com for a copy of the latest installation guidelines.

Pipe Dimensions

Pipe I.D. in (mm)	Nominal Diameter, in (mm)													
	4 (100)	6 (150)	8 (200)	10 (250)	12 (300)	15 (375)	18 (450)	24 (600)	30 (750)	36 (900)	42 (1050)	48 (1200)	60 (1500)	
Pipe O.D.* in (mm)	4.8 (122)	6.9 (175)	9.1 (231)	11.4 (290)	14.5 (368)	18 (457)	22 (559)	28 (711)	36 (914)	42 (1067)	48 (1219)	54 (1372)	67 (1702)	

*Pipe O.D. values are provided for reference purposes only, values stated for 12 through 60-inch are ±1 inch. Contact a sales representative for exact values
 **All diameters available with or without perforations.

Reviewed **No Comment**
 Reviewed as noted ()
 Revise and resubmit ()
 Not reviewed ()
 Date: **Feb. 13 2020**
 Reviewed by: **MH**

This review by J.C.F.A. Inc. is for the sole purpose of ascertaining conformance with the general design concept for architectural features only, and does not in any way constitute review of the design of engineering elements which form part of the contract documents prepared by others. This review shall not mean that J.C.F.A. Inc. approves the detailed design inherent in the shop drawings, responsibility for which shall remain with the Contractor submitting same, and such review shall not relieve the Contractor of the responsibility for errors or omissions in the shop drawings or of the responsibility for meeting all requirements of the contract documents. The Contractor is responsible for dimensions to be confirmed and correlated at the job site, for information that pertains solely to fabrication processes or to techniques of construction and installation, and for coordination of the work of all trades.

Jason C. Flynn Architect Inc. (J.C.F.A. Inc.)

wsp SHOP DRAWING DATA SHEET

Affixing this stamp confirms that an administrative approval and/or a verification of compliance with shop drawings or specifications was made, but does not entail the liability of the author of the work or its owner with regards to this shop drawing or data sheet, for which the contractor is the sole responsible.

Reviewed Reviewed as noted
 Rejected Filed for records

The contractor, supplier and/or sub-contractor is responsible for: confirming and coordinating all quantities and dimensions; selecting fabrication processes and techniques of construction; coordinating his or her work with that of all other trades and performing all work in a safe and satisfactory manner.

By: Ishaque Jafferjee Date: Feb 18, 2020
 Project #: _____

RECEIVED
 By Jason C. Flynn Architect Inc. at 3:01 pm, Feb 13, 2020

REVIEWED
 By Pat Newton at 1:51 pm, Feb 13, 2020